

EPOX-Z INDUSTRIAL COATINGS

High Performance Industrial Coatings

DESCRIPTION: EPOX-Z Industrial Coatings are high performance, 100% solids, 0 VOC, solventless industrial coatings. Engineered to provide superior performance over all other industrial coatings, **EPOX-Z Industrial Coatings** are flexible, high-build coatings that require just a single coat. This high-performance, product resists cracking, chalking, peeling, and mildew, while offering superior durability and long service life. It expands and contracts with surface movement to prevent damage. **EPOX-Z Industrial Coatings** provides a highly effective barrier against environmental attack.

APPLICATION GUIDE: Read the EPOX-Z application guide completely prior to starting any application.

PREPARATION: All surfaces must be dry and free of dust, dirt, oil, loose granules, gravel, peeling paint, and all other foreign matter. Rusted metal must be cleaned with a wire brush. Surfaces with mildew growth or stains must be cleaned prior to applying this product. Rinse thoroughly after cleaning metal and mildew. Power washing is required. For best results use only a wide fan tip - do not allow stream to tear into surfaces. Repair all leaks and cracks with appropriate EPOX-Z repair materials. Surfaces previously coated with aluminum, asphalt, or tar should be allowed to cure for a minimum of one summer season prior to coating with this product. Do not heat or thin.

Mixing: Proper mixing is critical for achieving a consistent and uniform coating. Any unmixed resin or hardener will not cure properly! Only adequate mixing will result in a successful coating. EPOX-Z Industrial Coatings are a two-part system.

Mix Part A container with a ½" drill equipped with an industrial paddle. Mix at medium speed for 2 minutes. Then pour entire contents of Hardener Part B into the Resin Part A container. Scrape the sides and bottom of the container and fold coating into itself and continue to mix until a homogeneous mixture is obtained.

DO NOT ADD ANY SOLVENTS, WATER, SUBSTANCES, OR AGENTS OF ANY KIND TO EPOX-Z PRODUCTS. BE CERTAIN SPRAY LINES ARE FREE OF THE ABOVE SUBSTANCES PRIOR TO APPLICATION OF EPOX-Z PRODUCTS.

APPLICATION: All purpose industrial applications. Apply in morning hours to allow maximum cure time. Temperatures must be above 40°F (for 24 hours) and rising, but not above 110°F. Apply with a 1/4" nap epoxy adhesive paint roller cover or EPOX-Z approved professional spray equipment. Apply one coat as cited above. Allow to fully cure before allowing foot traffic.

Curing Schedule: Times are dependent upon a number of factors: temperature, humidity, air movement, and method of application. Higher humidity, thicker films, poor air flow, and lower temperatures will affect cure times. Anticipate a full cure in 48 hours.

TYPICAL PHYSICAL & PERFORMANCE PROPERTIES

Weight per Gallon	11 LBS
Solids by Weight	100%
Solids by Volume	100%
VOCs	0
Elongation	> 42%%
Tack Free	6 HRS
Full Cure	48 HRS
Application Temperatures	40°-110° F
Blistering (ASTM D 714)	10
Chalking (ASTM D 4214)	8
Adhesion (ASTM D 3359)	5 A
Permeability (ASTM D 1653)	0.133

WARRANTY AND DISCLAIMER: To the best of our knowledge, the technical data herein is true and accurate at the date of issuance and is subject to change without prior notice.

No guarantee of accuracy is given or implied. Liability, if any, is limited to EPOX-Z Corporation's published warranty information.